

Receiving Report

Date: 13/12/23
Supplier: THYSSSEN

Batch No: M127822
Dart P/O: 22369

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection ☒ N/A ☐
Work Order 8131231 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M7075</u>	<u>6B.0375x6-00</u>	<u>36</u>	<u>0</u>	<u>0</u>	<u>36</u>	

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/12/23
Date
Received/Costing
Initial C

Location _____

Purchase Order Receipt Listing

Monday, December 23, 2013 1:16:55 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22364 Receipt Dates from 12/23/2013 to 12/23/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO22364	5		M7075T6B1.500X8.5 f 00		12/20/2013	12/23/2013	20.0000	\$65.16	0.0000	0	\$1,303.17
CAD	No		7075-T6 BAR 1.500" f X 8.500" m127822		20.0000	DESJ02		\$1,303.17	0.0000	0	
	6		M7075T6B1.250X2.0 f 00		12/20/2013	12/23/2013	36.0000	\$15.30	0.0000	0	\$550.84
	No		7075-T6 BAR 1.250" f X 2.000" m127822		36.0000	DESJ02		\$550.84	0.0000	0	
										Total Received Quantity:	56.0000
										Total Qty to Inspect (PO U/M):	0.0000
										Total Reject Quantity:	0.0000
										Total Receipt Value:	\$1,854.01
										Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 855990
Ship Date 19Dec13 at 12:40 From PFW
Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-635567- 1 Your PO # 22364
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

1.50" THICK X 8.5000" X 12.0000"

Heat Number
461351Tag No
582156Quantity PCS
14.17 SFT 20Wt LBS
331

MTR

2) Our Order PEC-635567- 2 Your PO # 22364
Part # QQ-A-250/12 Rel #

ALUMINUM PLATE 7075-T651

1.250" THICK X 2.0000" X 144.0000"

Heat Number
R09667Tag No
582167Quantity PCS
6.00 SFT 3Wt LBS
116

MTR

TOTAL: Tags PCS LBS
2 23 447Heat Number
R09667

*** Chemical Analysis ***

ADD ON TO 635521 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: (1)
DART AEROSPACE

NO: PEC 855990
SHIP DATE 19Dec13 at 12:40 From PFW
PROBILL
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

TOTAL 1 BDL, 1 SKID GW. 500 LBS

***** CLOSED FOR THE HOLIDAYS *****
ON DEC. 25TH & 26TH, 31ST & JAN. 1ST.
WE ARE OPENED FOR BUSINESS ON DEC. 24, 27 & 30.
HAVE A HAPPY HOLIDAY SEASON!
*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

46544

48086

COPPER&BR W86503 4075 INCLUSION SERIAL#: 20131008W86503 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101		Constellium ORDER NO. 110-513377			
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.53000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER ALFLR00998		B/L NUMBER W86500		DATE SHIPPED 10/09/13	
WEIGHT SHIPPED 5,640		NO. OF PIECES 4		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
461351	LT	2	***** 80.7	T651 80.8	70.3	71.2	***** 12.5	12.5											
All material contained in lot 461351 was cast and manufactured in the USA.																			

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS																			

AMS 4045K AND ASTM B209-10																			
13/12/31																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
	ALUMINUM REMAINDER																		

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402868713

CstAr

CstOr 254595

Wgt.: 331 LB

Date 12/17/2013

John R. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

46544

48086

COPPER&BR W86503 4075 INCLUSION SERIAL#: 20131008W86503 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101				Constellium ORDER NO. 110-513377	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.53000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER ALFLR00998			B/L NUMBER W86500		DATE SHIPPED 10/09/13
WEIGHT SHIPPED 5,640		NO. OF PIECES 4		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS											
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.										
461351	C		ACTUAL CHEMICAL COMPOSITION																	
			SI= 0.10	FE= 0.15	CU= 1.42	MN= 0.04	MG= 2.60													
			CR= 0.19	ZN= 5.67	TI= 0.03	ZR= 0.01														
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																	
CHEM COMP	ALLOY		SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
			SEE ACTUAL CHEMICAL COMPOSITION																	
			ALUMINUM REMAINDER																	

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402868713

CstAr

CstOr 254595

Wgt.: 331 LB

Date 12/17/2013

John L. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

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48086

COPPER&BR W86503 4075 INCLUSION SERIAL#: 20131008W86503 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101				Constellium ORDER NO. 110-513377		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA <i>Rodney J. Felty</i> Rodney J. Felty - Laboratory Manager	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.53000	WIDTH 60.500	LENGTH 144.500		
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL							
CUSTOMER SPECIFICATION AMS-QQ-A-250/12							
PART NUMBER ALFLR00998		B/L NUMBER W86500		DATE SHIPPED 10/09/13			
WEIGHT SHIPPED 5,640		NO. OF PIECES 4		GOVT. CONTRACT NO.			

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS												
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.											
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																					
CHEMISTRY BY OES: ARKSPARK																					
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																					
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																					
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																					
Mark Paperwork: ALFLR00998																					
DUNS Number: 090570149; CAGE Code: 1YWL9																					
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.																					
"END OF CERTIFICATION"																					
CHEM COM P	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS			
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.		
	SEE ACTUAL CHEMICAL COMPOSITION																				
	ALUMINUM REMAINDER																				

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402868713

CstAr

CstOr 254595

Wgt.: 331 LB

Date 12/17/2013

Constellium Valais SA

CH-3960 Sierre
Suisse

**Aerospace and Transportation
Europe - AT Valais, Usines de Sierre et Steg**

Tel : +41(0) 27 457 51 11
<http://www.constellium.com>



Constellium

2

CONSTELLIUM ROLLED PRODUCTS
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

INSPECTION CERTIFICATE

According To **EN 10204-3.1**
Disp. Advice / Cert **0080234333**
Date **08/05/2013** Page **1**

Your Order **7075 plates**

Project
Dated **01/04/2013**
Our Confirmation No. **142628-40**
Customer No. **606281**
Sales Contact **Fabienne Salamin**
++41 (27) 457 6432
Certificate Dpt : **41 27 457 66 92**

**Aluminium plates in AA7075-T651, mill finish, Alumitex paper interleaved
To AMS 4045K, AMS QQ-A-250/12 August 1997, ASTM B209 and SIE0002**

Your article : 001-300795

Lot	Production No.	Weight	Quantity	Dimensions
R09667	6240518	4537.04 Lbs	5	1.250" x 48.50" x 144.50"

Mechanical and technological properties

Sample	Temper	Ksi-UTS	Ksi-YS	A%2Inch	HB							
min-max	T651	>=77	>=67	>=6								
min-max												

Measured values

R09667-1	T651	82.9	74.5	12	177							
R09667-2	T651	83.2	74.4	12	176							

Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti		
Min			1.2		2.1	.18		5.1			
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20		

Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

31004812	0.07	0.18	1.57	.037	2.49	0.19	.0052	5.75	.031		
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Remark

This certificate of conformance verifies that the organization took effective control of quality to meet the specified requirements on both the sales order(s) and the customer purchase order(s)

*** COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND ***

Compliant to the European Union Directive 2011/65/EU also known as RoHS

Alain Thurre

Inspection Department
Valid without signature 03

Système de Management certifié
ISO 9001 / ISO 14001 / OHSAS 18001

Definition of abbreviations on demand

FORM: 1006

WORKORDER:

2402868713

COPPER AND BRASS SALES

MATERIAL TYPE

ALUMINIUM ALLOYS

PRODUCT DESIGNATION

2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7

"WARNING"

SMALL CHIPS,FINE TURNINGS AND DUST MAY IGNITE READILY.EXPLOSION POTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR,CHIPS,FINES,DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE.KEEP AWAY FROM IGNITION SOURCE.USE EXPLOSION-PROOF VENTILATION.KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNG DISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD;OVER TIME CBD AND CANCER CAN BE FATAL,TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER,MAGNESIUM OXIDE,MANGANESE OXIDE,AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS.CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN;AND SKIN,TEETH,AND HAIR DISCOLORATION.CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUS MEMBRANES OF THE EYES,NOSE,AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT AND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT.WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINUM LABEL NO. 300-1056

ISSUED 10/01/2008



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22364

Purchase Order Date 12/11/2013

PO Print Date 12/11/2013

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
12/13/12/14

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6H1.000	6061-T6 HexBar 1.00	12/20/2013 Yes 12/20/2013		24.00 f	\$1.85	\$44.40

MATERIAL:6061-T6/T651T6510/T6511/T62 ALUMINUM HEX BAR
SPEC: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8(OR AMS 4160) OR ASTM B211 OR ASTM B221

Line Total: \$44.40

2	M6061T6B0.750X04.000	6061-T6 Bar .750 x 4.00	12/20/2013 Yes 12/20/2013		36.00 f	\$6.63	\$238.68
---	----------------------	-------------------------	---------------------------------	--	------------	--------	----------

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

12/13/12/20

Line Total: \$238.68

Note:

12/11/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22364**

Purchase Order Date 12/11/2013

PO Print Date 12/11/2013

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	12/20/2013	24.00	\$8.71	\$209.05
			Yes	f		
			12/20/2013			

AS ABOVE

Line Total: \$209.05

4	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	12/20/2013	12.00	\$13.26	\$159.10
			Yes	f		
			12/20/2013			

AS ABOVE

Line Total: \$159.10

5	M7075T6B1.500X8.500	7075-T6 BAR 1.500' X 8.500"	12/20/2013	20.00	\$69.20	\$1,384.00
			Yes	f		
			12/20/2013			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-A-200/11 OR CUT FROM PLATE QQ-A-250/12

NOTE PLEASE CUT TO SIZE: 20 PCS CUT @ 12"

Line Total: \$1,384.00

Note:

12/11/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22364**

Purchase Order Date 12/11/2013

PO Print Date 12/11/2013

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

6	M7075T6B1.250X2.000	7075-T6 BAR 1.250" X 2.000"	12/20/2013	36.00	\$16.25	\$585.00
			Yes	f		
			12/20/2013			

AS ABOVE

Line Total: \$585.00

7	M7075T6B0.375X6.000	7075-T6 BAR 0.375" X 6.000"	12/20/2013	36.00	\$16.25	\$585.00
			Yes	f		
			12/20/2013			

AS ABOVE

Line Total: \$585.00

PO Total: \$3,205.23

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr: 2

Change Date: 12/11/2013